

**TECHNICAL DATA SHEET****Product Description**

PC/ABS alloy with a vicat temperature of 110°C ,good low temperature impact.

<b>PROPERTY</b>	<b>TEST METHOD</b>	<b>UNITS</b>	<b>VALUE</b>
Elongation at Break	ISO 527	%	> 50
Tensile Modulus	ISO 527	Mpa	2200
Tensile Yield Strength	ISO 527	Mpa	50
Izod Impact (notched) @ 23°C	ASTM D256	Kj/m <sup>2</sup>	40
Izod Impact (unnotched) @ -20°C	ASTM D256	Kj /m <sup>2</sup>	25
Density	ISO 1183	g/cm <sup>3</sup>	1.12
Melt Flow Rate (260°C / 5Kg)	ISO 1133	g/10min	15
C.T.I.	ASMT D2132	Volts	275
Heat Distortion Temperature - @ 0.45Mpa	ISO 75-2	°C	113
Heat Distortion Temperature - @ 1.8 Mpa	ISO 75-2	°C	95
Vicat Softening Point (5Kg/50°C/Hr)	ISO 306 B	°C	110
Flammability @ 3.2mm thickness	UL94 EQUIVALENT	Rating	HB

**Additional Information**

JGP/Perrite manufacture a wide range of engineering thermoplastic compounds with filled flame retardant, impact modify variants available. All grades can be colour matched to meet specific customer requirements.

The information in this publication is based on our present technical knowledge and experience. In view of the large number of factors which may influence the processing and use of our products, the present information does not relieve processors and manufacturers of the need to carry out their own tests and experiments.